

TECHNICAL DATA SHEET

ROMILOY[®] 5130-01

ROMIRA

PBT/PC, injection moulding grade, impact-resistant, flame retardant

PROPERTY	Test Method	Condition	Unit	Value*
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MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	2,200
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	35
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 80
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	1,750
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	69
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	45
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	n.b.

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm ³	1.33
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	-

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	70
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	124
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	260 °C, 5 kg	g/10 min	27
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.9 - 1.1 ⊥ 0.8 - 1.0
Flammability (File No.: 148878 → UL listed)	UL94	1.5 mm / 2.5 mm	--	V-0, 5VB / V-0, 5VA

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